



Discrete, Mesoscale Modeling Of Composite For Attritable Aircraft

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Why Moving Towards Attritable Aircraft ?



- Operation cost: **~\$27,000** per hour of flight
- Estimated lifetime cost of F-35 (~2070) is **\$1.5 trillion** according to Pentagon

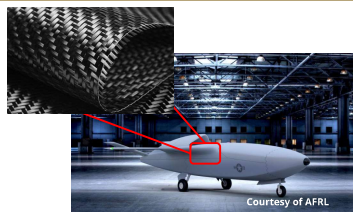
- Solution: Attritable aircraft – UAS with **low cost** in procurement and maintenance; **easily replaceable**



- **Low risk** of losing them during a mission

Composites And Automated Manufacturing

- The capability profile of attritable aircraft is similar to that of manned aircraft (e.g. F-35)



Advantages of Composites:

- **Low density (Light weight)**
- **High stiffness**
- **High strength**

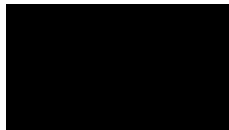
Benefits:

- **Lower operation cost**
- **Advanced operation profile**

Advantages of Automation:

- **Reduce manufacturing cost**
- **Reduce waste material**
- **Increase consistency**
- **Increase accuracy** of parts

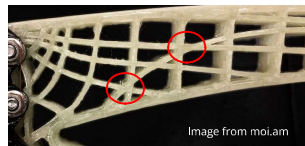
MTorres: Automated Fiber Placement



one solution for BOLD ambitions

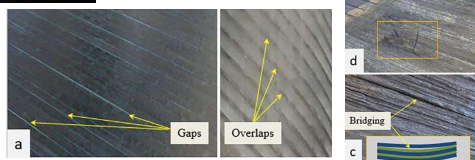
Continuous Composites: 3D printing continuous fibers

Challenges From Automated Manufacturing



- 1) Analysis of
 - Complex joints
 - Complex structural parts

- 2) Defects from manufacturing process
 - Requires more testing for analyzing these structures

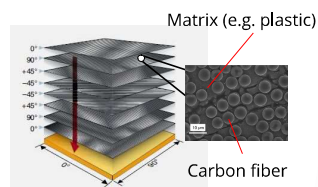


Oromiehie et al., Comp. Struc., 2019

Project Objective

- “Develop a model to predict the mechanical behavior (damage and failure) of composite materials on attritable aircraft to **reduce design iterations and high-cost experiments.**”

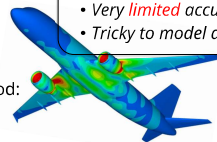
Discrete Approach for a Mesoscale Model



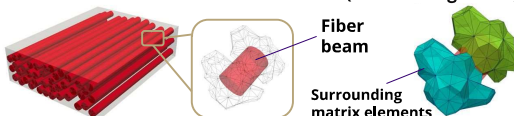
Popular & widely used method:
- Homogenized approach

Problem of homogenized approaches

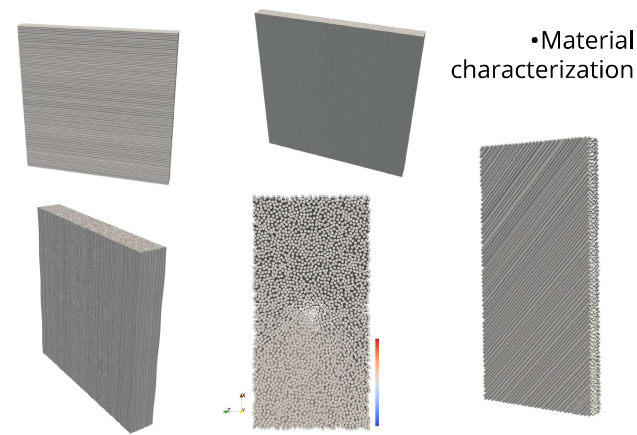
- The laminate/lamina is treated as equivalent **homogeneous medium**;
- **No progressive damage** (no delamination, no matrix micro-cracking etc);
- **Very limited accuracy**
- **Tricky to model defects, complex joints**



- Our discrete approach: **explicitly** model fibers (beams) and matrix (surrounding facets)

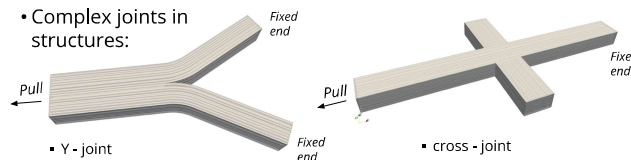


Simulation Results



- Material characterization

- Complex joints in structures:



Future Work, and Acknowledgments

- Model manufacturing process

- Topology optimization

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